

Date: Wednesday, 1/18/2006 10:59:23 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D130-700-011
Job Number	: 25544		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D130700011
This Issue	: 1/18/2006 S.O. No. : N/A	Drawing Number	: RTN 446
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>SEE ABOVE DATE & USER</u>	Due Date	: 1/25/2006
Checked & Approved By	: <u>SEE ABOVE DATE & USER</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



06/01/03

Comment: INSPECT RTN 446

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP

REV A

100/1/23 (1)

3.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

INSPECT LEVEL 21

SUR 06/01/205

(1) 06/01/24

Job Completion



Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW KIT (19"X24")

Job Number: 24973

Part Number: D130700011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 03.11.30

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

7.0	D2182B060	Rubber Cushion
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2182B060 Rubber Cushion B23172 ✓✓

8.0	D2274	Radius Block
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 D2274 Radius Block B24066 ✓✓

2 D2432F(ref only) Bearpaw B24973 ✓✓

9.0	D2519	Clamp
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2519 Clamp B18892 ✓✓

10.0	D2529	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 D2529 Washer B23177 ✓✓

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW KIT (19"X24")

Job Number: 24973

Part Number: D130700011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	D2732050	Rubber Cushion
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

* 4 D3171-1 Angle B18591 ✓

12.0	AN412A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-12A Bolt M17204 ✓

13.0	AN415A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-15A Bolt M17566 ✓

14.0	AN960JD416	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN960JD416 Washer M18136 ✓

15.0	MS21042L4	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M17997 ✓

05/11/30 (5)

905
3PV

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARPAW KIT (19"X24")

Job Number: 24973

Part Number: D130700011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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16.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

CL 05/12/01 (5)

17.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D130-700-011

Location: _____

DEVA

✓ 05/12/01

18.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

Sus 05/12/01

[Signature] 05/12/01 (5)

b Completion

